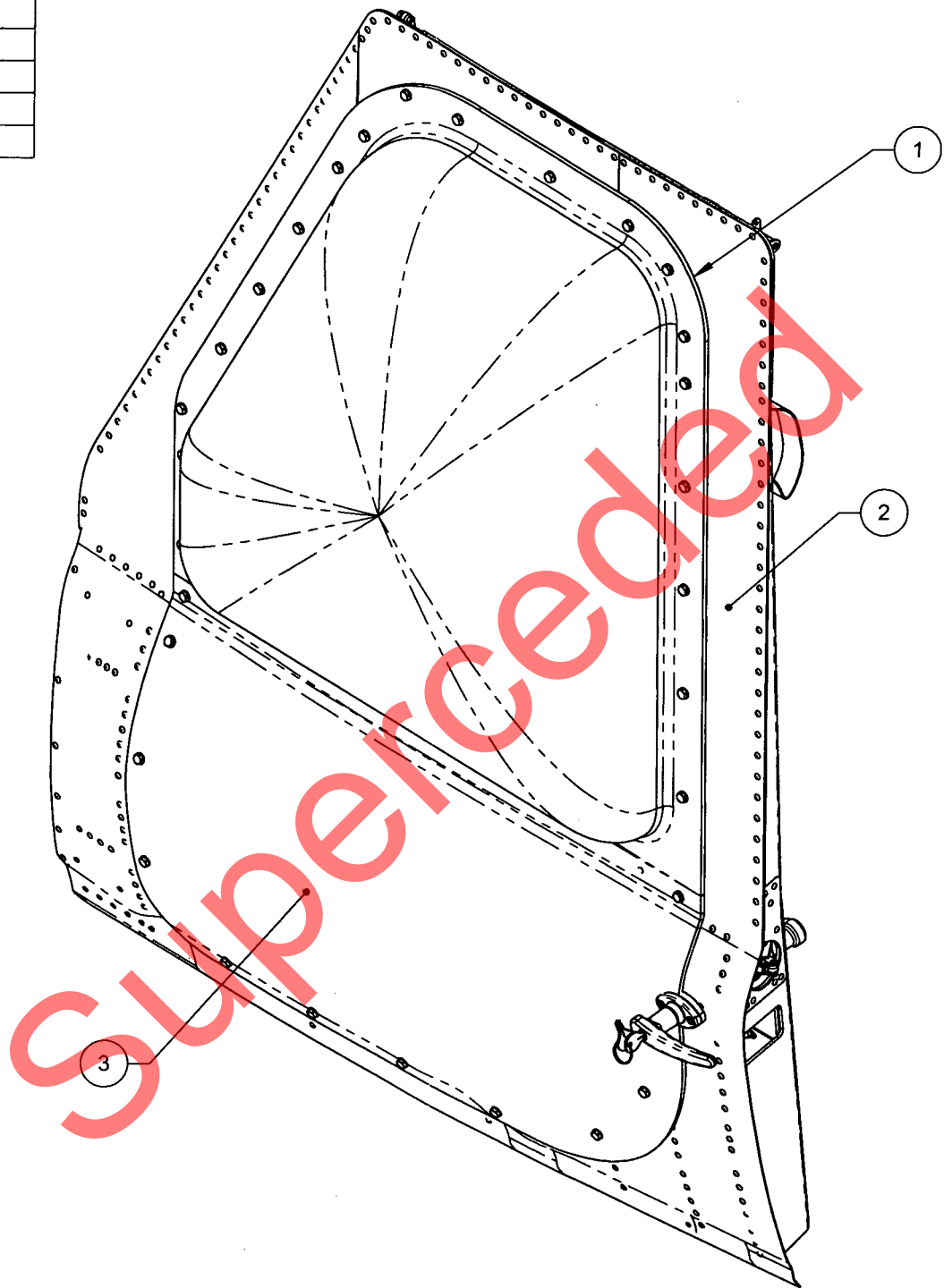


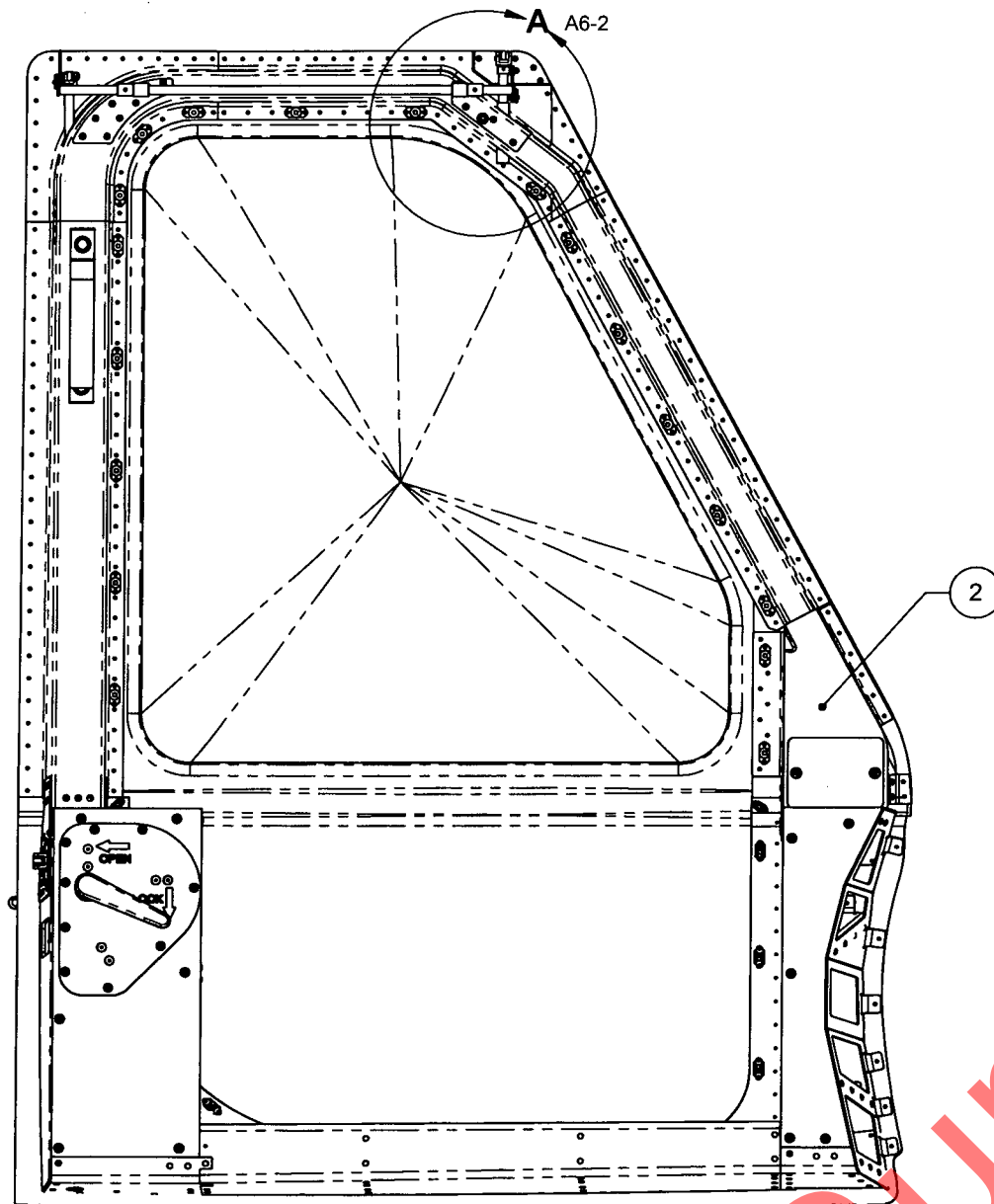
ITEM	QTY -041	P/N	DESCRIPTION
	X	D4584-041	DOOR ASSY, HALF COMFORT WINDOW
1	1	D3802-1-135	SEAL
2	1	D4465-041	MED BELL DOOR ASSY
3	1	D4502-1	HALF HEIGHT COMFORT WINDOW
4	29	AN3-6A	BOLT
5	1	AN3-16A	BOLT
6	1	MS21042L3	NUT
7	31	NAS1149D0332J	WASHER



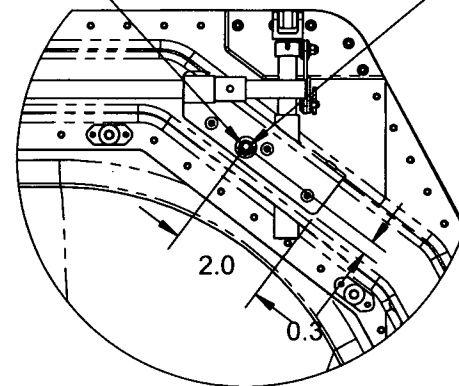
**D4584-041 DOOR ASSY, HALF COMFORT WINDOW**

NOTES:  
1) MATERIAL: N/A  
2) FINISH: N/A  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: N/A  
6) IDENTIFICATION: N/A  
7) WEIGHT: 28.28 lbs

B	VIEWS UPDATED FOR REDESIGNED DOOR STRUCTURE.	AJS	12.09.11
A	NEW ISSUE	AJS	12.02.29
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	<b>D4584</b>	SHEET 1 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	DOOR ASSY, HALF COMFORT WINDOW	NTS
DATE	12.09.11	COPYRIGHT © 2012 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



LOCATE APPROX AS SHOWN  
DRILL  $\varnothing 0.195 - \varnothing 0.201$  THRU  
STRUCTURE WINDOW AND DOOR



**DETAIL A** D6-2  
SCALE 2X

TRANSFER MARK AND DRILL  
 $\varnothing 0.195 - \varnothing 0.201$  FROM DOOR  
THRU WINDOW AND SEAL  
29 PL

29 PL 7 4

1

2

3

1.6  
REF

2.9  
REF

LOCATE WINDOW  
FOR OPTIMAL  
EDGE DISTANCE  
ON FASTENERS

TRIM WINDOW LOCALLY  
TO CLEAR LATCH

**D4584-041 DOOR ASSY, HALF COMFORT WINDOW**

RELEASED  
2012-09-26  
WMP

DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	APR	DRAWING NO.	REV. B
MFG. APPR.	WMP	<b>D4584</b>	SHEET 2 OF 2
APPROVED	WMP	TITLE	SCALE
DE APPR.	WMP	DOOR ASSY, HALF COMFORT WINDOW	NTS
DATE	12.09.11	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	